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#### 1 Purpose

This LESER Global Standard (LGS) provides instructions on the removal of discs from LESER safety valves. The required work steps and materials are described.

#### 2 Scope

This document must be applied when removing discs in agencies and subsidiaries of Leser Gmbh & Co. KG.

#### 3 Disclaimer

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LESER GmbH & Co. KG is available to the users of this document to provide additional information.

#### 4 Qualified fitting personnel

LESER safety valves may only be cleaned by trained or qualified fitters. The qualifications must be obtained through the appropriate training measures.

#### 5 Metallic seal types 437 / 481

Illustrations	Description	Aids / Tools
	After removal of the pin (connection of spindle / disc), push the disc out of the lifting aid.	Alus / Tools
rigure 5-1		

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#### 6 Soft seal types 438, 481

Illustrations	Description	Aids / Tools
Figure 6-1		
	Push the disc out of the lifting aid.	
Figure 6-2	Remove the O-ring from the lifting aid.	

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### 7 Plastic sealing plate type 437

	437	
Illustrations	Description	Aids / Tools
Figure 7-1	Unscrew the disc with the special spanner socket. Screw the disc out of the lifting aid. Remove the sealing plate from the lifting aid.	Special spanner socket (special tool)
Figure 7-2		Special spanner socket (special tool)
Figure 7-2	Individual parts	

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Illustrations	Description	Aids / Tools
Figure 7-4	Individual part	

### 8 Vulcanised sealing surface type 439

Illustrations	Description	Aids / Tools
Figure 8-1	Loosen the lock nut and unscrew. Take the disc out of the lifting aid.	

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### 9 Metallic seal type 459

Illustrations	Description	Aids / Tools
Figure 9-1	Turn the lifting aid with a C-spanner so that the retaining clip twists out. Remove the retaining clip. Pull the lifting aid off the disc.	C-spanner
Figure 9-2	Individual parts	

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### 10 Plastic sealing plate types 459, 462

Illustrations	Description	Aids / Tools
Figure 10-1	Turn the lifting aid with the C-spanner so that the retaining clip twists out. Remove the retaining clip. Pull the lifting aid from the disc. Remove the sealing plate from the disc.	C-spanner with nose
Figure 10-2	Individual parts	

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### 11 O-ring seal type 462

Illustrations	Description	Aids / Tools
Figure 11-1 Heavy clamping sleeves		
	Remove the pin from the lifting aid. Push the disc out of the lifting aid. Remove O-ring from the disc.	
Figure 11-2 Figure 11-3	Individual parts	

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### 12 Disc with rotating lifting aid

Illustrations	Description	Aids / Tools
Figure 12-1	Remove pins from both sides of the lifting aid. Remove lifting aid from disc.	
Figure 12-2	Individual parts	

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### 13 O-ring disc (for several valve types)

Illustrations	Description	Aids / Tools
Figure 13-1	Twist off nut	Spanner
Figure 13-2	Remove retainer	
Figure 13-3	Remove O-ring from disc.	
Figure 13-4	Individual parts	

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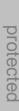
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### 14 Disc with sealing plate (for several valve types)

Illustrations	Description	Aids / Tools	
	Twist off nut	Spanner	
Figure 14-1			
Figure 14-2	Remove retainer		protected
Figure 14-3	Remove sealing plate from disc.		

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#### 15 Metal seat (for several valve types)

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Illustrations	Description	Aids / Tools
Figure 15-1	Turn the lifting aid with a C-spanner so that the retaining clip twists out. Remove the retaining clip. Pull the lifting aid from the disc.	C-spanner with nose
Figure 15-2	Individual parts	

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### 16 Disc 441XXL and 442XXL (for several valve types)

Illustrations	Description	Aids / Tools	
Figure 16-1	Bend back the wings of the locking plate	Screwdriver	
Figure 16-2	Loosen and remove screw	Spanner	-
Figure 16-3	Raise the lifting aid		
Figure 16-4	Individual parts		

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### 17 Disc type 546 (to DN80)

Illustrations	Description	Aids / Tools	
	Remove snap ring with snap ring pliers	Snap ring pliers	
Figure 17-1			
Figure 17-2	Remove lifting aid from disc body (CAUTION GLASS)		protected

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#### 18 Disc type 546 (to DN100)

Illustrations	Description	Aids / Tools
Figure 18-1	Remove the pin. Remove the lifting aid from the disc body. (CAUTION GLASS)	

#### 19 Disc types 483, 484, 485, 488

Illustrations	Description	Aids / Tools
Figure 19-1	Push disc body out of lifting aid.	
Figure 19-2	Remove elastomer bellows from the lifting aid.	

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Illustrations	Description	Aids / Tools
Figure 19-3		
Figure 19-4	Remove the O-ring from the lifting aid.	

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