

Global Standard	LESER Global Standard	LGS 4116
	Operating materials and supplies for repaired valves	Page 1/3

Contents

1	Purpose	1
2	Scope	1
3	Disclaimer	1
4	Qualified fitting personnel	2
5	General Information	2
6	Operating materials and supplies	2

1 Purpose

This LESER Global Standard (LGS) provides a list of operating materials that are used during the assembly of LESER safety valves.

2 Scope

This document must be observed by all agencies and subsidiaries of LESER GmbH & Co. KG.

3 Disclaimer

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Global Standard	LESER Global Standard	LGS 4116
	Operating materials and supplies for repaired valves	Page 2/3

4 Qualified fitting personnel

The operating materials/supplies that are used during the installation of LESER safety valves must be used exclusively by trained or qualified fitters. The qualifications must be obtained through the appropriate training measures.

5 General Information



Observe the safety regulations and warnings on the packaging.

6 Operating materials and supplies

Lapping paste - Tetrabor

Grit size 320
 600
 800
 1200

Monocrystalline diamond powder - material number N145

Grit size 1.5 – 3 µm

Assembly grease

Molykotepaste – D Paste
 Klübersynth UH1 14-151

Halocarbon oil

Oleic acid - PH. EUR 6.0 material number N-206

Superglue

Delo-Ca
 Delo-ML 5449 anaerobic high temperature resistant

Leak detection spray

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Global Standard	LESER Global Standard	LGS 4116
	Operating materials and supplies for repaired valves	Page 3/3

Güpoflex for gas & compressed air

Quickleen – universal cleaner

Screw glue – LocTITE 222

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